

# 3600 Vinyl Tile & Tread Adhesive



## Installation

### DESCRIPTION

3600 Vinyl Tile & Tread Adhesive is a solvent-free, acrylic adhesive that is designed to permanently install dimensionally stable vinyl tile, vinyl treads and vinyl plank.

### COLOR

Beige

### PACKAGING

1 Gallon Plastic Pail, 4 Pails per Case, 12 Lbs per Pail  
4 Gallon Plastic Pail, 48 Lbs per Pail

### TROWEL SIZE

Porous Substrates, 1/16" x 1/16" x 1/16" Square Notch Trowel



Porous Substrates with 0.080" (2 mm) product, 1/16" x 1/16" x 1/16" V Notch Trowel



Non-Porous Substrates, 1/16" x 1/16" x 1/16" V Notch Trowel



Non-Porous Substrates with 0.080" (2 mm) product, 1/32" x 1/16" x 1/32" U Notch Trowel



### COVERAGE

Approximately 130-140 Sq Ft per Gallon with 1/16" Square Notch  
Approximately 170-190 Sq Ft per Gallon with 1/16" V Notch  
Approximately 230-240 Sq Ft per Gallon with 1/32" U Notch

*Coverages shown are for estimating purposes only, actual job-site coverages may vary according to substrate conditions, trowel conditions and/or application methods.*

### APPROVED SUBSTRATES

Properly prepared interior porous and non-porous on grade, below grade and above grade Concrete, Wood and Cement-based self-leveling underlayments and patching compounds.

### ADHESIVE WORKING TEMPERATURES

Area and material should be maintained between 65°F (19°C) and 85°F(30°C) for at least 48 hours before installation, during installation, and thereafter.

### ADHESIVE WORKING TIME FOR VINYL TILES

#### Porous Substrates

Flash Time\*: 5-10 Minutes  
Working Time\*\*: 50-60 Minutes



### Non-Porous Substrates

Flash Time\*: Dry to the Touch  
Working Time\*\*: 45 Minutes

*Flash and Working Times will vary based on job-site conditions, trowel size and application procedures.*

### ADHESIVE WORKING TIME FOR VINYL TREADS

#### Porous Substrates

Flash Time\*: 15-20 Minutes  
Working Time\*\*: 40-50 Minutes

#### Non-Porous Substrates

Flash Time\*: Dry to the Touch  
Working Time\*\*: 45 Minutes

*Flash and Working Times will vary based on job-site conditions, trowel size and application procedures.*

### MIXING PROCEDURES

Stir thoroughly before use to recombine any water on the surface.

### MOISTURE AND PH REQUIREMENTS

ASTM F 1869; Calcium Chloride, 5 lbs  
ASTM F 2170; Relative Humidity, 80%  
pH; 10 or less

### APPROVED PRODUCTS FOR USE

Northern Timbers, Northern Leathers, SafeTcork Solid Vinyl Tile, Vinyl Treads and AcoustiCork CorkPLUS 250

### ADHESIVE REPLACED

ROP360 Multi-Performance Tile & Tread Adhesive

### CLEAN UP

Remove any adhesive from surface of materials with a soft clean cloth with warm soapy water, while the adhesive is still wet. If adhesive has dried, gently clean the surface with a soft clean cloth with denatured alcohol or mineral spirits and then rinse well with warm soapy water and clean cloth to prevent discoloration.

### VOC INFORMATION

Compliant, per SCAQMD Rule #1168  
<1 Grams / Liter of Coating (calculated)

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### LIMITATIONS

Light Foot Traffic, 24 Hours after Installation  
Heat Welding, 24 Hours after Installation  
Commercial Foot Traffic, 48 Hours after Installation  
Rolling Loads, 72 Hours after Installation  
Maintenance, 72 Hours after Installation  
Not for use outdoors  
Not for use over existing floor covering or old adhesives

### SHELF LIFE

Shelf life is one year when stored between 65° F (18° C) and 90° F (32° C) in original unopened container

### DATE CODE DESCRIPTION

**B121126502005 – Stamped Near the Bottom of Label on Container**

B, Plant Location  
12, Production Year  
11, Production Month  
26, Production Day  
502005, Batch Identification Code for Manufacturer

### FREEZE THAW STABILITY

Material is Freeze Thaw Stable, up to five (5) cycles. Completely mix after frozen only after complete thawing for 24 hours.

### QUALIFICATIONS

FloorScore (Certificate # SCS-FS-02963), CHPS

As not all information can be covered within this general guide, please refer to the appropriate Product Data Sheets, Installation and/or Maintenance Instructions for additional detailed information. Obtain from [www.roppe.com](http://www.roppe.com) by clicking the Technical Support link or by contacting Roppe Customer Service.

*\*Flash time is the waiting time required prior to installing the tile.*

*\*\*Working time is the time for the adhesive to accept the tile.*

