

# 7200 Urethane Epoxy Adhesive



## Installation

### DESCRIPTION

7200 Urethane Epoxy Adhesive is a solvent free, nonflammable, high performance epoxy adhesive for indoor installations of rubber and vinyl tiles and exterior installations of approved products.

### COLOR

Olive Gray when mixed

### PACKAGING

1 Quart Unit, 4 Lbs per Unit  
1 Gallon Unit, 13 Lbs per Unit

### TROWEL SIZE

Smooth Porous and/or Non-Porous Substrates, 1/32" x 1/16" x 1/32" U Notch Trowel



Rough and/or Extremely Porous Substrates, 1/16" x 1/16" x 1/16" Flat V Notch Trowel



Lug-Back Tile, 1/8" x 1/8" x 1/16" U Notch Trowel



### COVERAGE

Approximately 135-150 Sq Ft per Gallon with 1/32" U Notch  
Approximately 125-150 Sq Ft per Gallon with 1/16" Square Notch  
Approximately 60-75 Sq Ft per Gallon with 1/8" U Notch

*Coverages shown are for estimating purposes only, actual job-site coverages may vary according to substrate conditions, trowel conditions and/or application methods.*

### APPROVED SUBSTRATES

Properly prepared interior porous and non-porous on grade, below grade and above grade Concrete, Terrazzo, Ceramic Tile, Metal, well adhered Epoxy, Wood and Cement-based self-leveling underlayments and patching compounds.

Properly prepared exterior Concrete. Substrates must be firm, level and free from oil, grease and/or other contaminants.

### ADHESIVE WORKING TEMPERATURES

Area and material should be maintained between 65°F (19°C) and 85°F (30°C) for at least 48 hours before installation, during installation, and thereafter.



### ADHESIVE WORKING TIME

Flash Time\*: 15 Minutes

Working Time\*\*: 45 Minutes

*Flash and Working Times will vary based on job-site conditions, trowel size and application procedures.*

### MIXING PROCEDURES

Add all of Part B into Part A. By Hand, mix using the furnished paddle with a rotary motion while lifting from the bottom. By Drill, less than 300 RPM, mix using mixing paddle. Mix until no streaking and then an additional three (3) minutes. Higher mixing speeds and/or longer mixing time will reduce the open time/working time and can cause premature curing of the adhesive. Adhesive will not cure if not properly mixed. Immediately remove mixed material from the container.

### MOISTURE AND PH REQUIREMENTS

ASTM F 1869; Calcium Chloride, 5 lbs  
ASTM F 2170; Relative Humidity, 75%  
pH; 7-9

### APPROVED PRODUCTS FOR USE

Rubber & Vinyl Tiles, Rubber & Vinyl Treads, RopCord, Recoil, Spike/Skate, Lug-Back & Tuflex

### ADHESIVE REPLACED

ROP535U Epoxy

### CLEAN UP

Remove any adhesive from surface of materials with a soft clean cloth with warm soapy water, denatured alcohol or solvent based urethane cleaner while the adhesive is still wet. Material is extremely difficult to remove from surfaces when fully cured.

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### VOC INFORMATION

Compliant, per SCAQMD Rule #1168  
Part A, .13 g/L; Part B, 2.4 g/L; Combined, 1.21 g/L (calculated)

### LIMITATIONS

Light Foot Traffic, 24 Hours after Installation  
Heat Welding, 24 Hours after Installation  
Commercial Foot Traffic, 48 Hours after Installation  
Rolling Loads, 72 Hours after Installation  
Maintenance, 72 Hours after Installation  
Not for use over existing floor covering or old adhesives

### SHELF LIFE & STORAGE CONDITIONS

Shelf life is one year when stored between 65° F (18° C) and 90° F (32° C) in original unopened container

### DATE CODE DESCRIPTION

EX DT 07/01/13

EX, Expiration  
DT, Date  
07, July  
01, Day of Month  
13, Year

### FREEZE THAW STABILITY

Epoxy components are non-freezing; allow stabilizing to room temperature before mixing

### QUALIFICATIONS

CRI Green Label Plus Certified

As not all information can be covered within this general guide, please refer to the appropriate Product Data Sheets, Installation and/or Maintenance Instructions for additional detailed information. Obtain from [www.roppe.com](http://www.roppe.com) by clicking the Technical Support link or by contacting Roppe Customer Service.

*\*Flash time is the waiting time required prior to installing the product*

*\*\*Working time is the time for the adhesive to accepting the product*