



1. MANUFACTURER

Roppe Corporation

1602 N. Union Street
P.O. Box 1158
Fostoria, Ohio USA 44830-1158
t: (419) 435.8546 | tf: (800) 537.9527
f: (419) 435.1056
E-mail: sales@roppe.com | Internet: www.roppe.com

2. PRODUCT DESCRIPTION

Low cost and good looks highlight Roppe's Type TV thermoplastic vinyl base. It's extremely durable without sacrificing attractiveness and very economical because it's made from PVC vinyl.

Available Styles (All Dimensions Nominal)



Profile: Standard Cove
Gauge: 0.080" (2 mm) or 1/8" (3.2 mm)
Heights: 2 1/2" (63.5 mm), 4" (101.6 mm) or 6" (152.4 mm)
Lengths: 48" (1.22 m) Pieces & 120' (36.58 m) Coils
Factory Corners: Inside & Outside Corners in 2 1/2" (63.5 mm), 4" (101.6 mm), 6" (152.4 mm) heights with 3" (76.2 mm) returns



Profile: Standard No Toe
Gauge: 0.080" (2 mm) or 1/8" (3.2 mm)
Heights: 2 1/2" (63.5 mm), 4" (101.6 mm) or 6" (152.4 mm)
Lengths: 48" (1.22 m) Pieces & 120' (36.58 m) Coils
Factory Corners: Outside Corners in 2 1/2" (63.5 mm) or 4" (101.6 mm) heights with 3" (76.2 mm) returns

3. TECHNICAL DATA

ASTM F 1861 - Type TV, Group 1, Styles A & B
ASTM E 648, Critical Radiant Flux - Class 1 >.45 W/cm²
ASTM E 662, Smoke Density - Passes <450
ASTM E 84, Surface Burning - Class B

According to the BOCA (Building Officials & Code Administrators International Inc.) codes and the NFPA (National Fire Protection Agency), Accessories are considered incidental trim. According to these sections, any incidental trim not in excess of 10% of the aggregate wall and ceiling area of any room or space may be Class C material in occupancies where interior finish of Class A or Class B is required.

4. LIMITATIONS

Roppe Vinyl Wall Base is for indoor use only. Do not install on any surface exposed to moisture or extreme temperature changes. Do not install in areas subject to vegetable or petroleum based oils & greases.

5. INSTALLATION

General Preparation and Conditioning

Allow all trades to complete work prior to installation of AlphaBase. Deliver all materials to the installation location in its

original packaging with labels intact. Maintain the installation area, material, and adhesive between 65° F (18° C) and 85° F (30° C) for at least 48 hours before installation, during installation, and after the installation.

Wall Surface Inspection

Use only on structurally sound interior wall surfaces such as dry plaster, cured drywall, exterior grade plywood (Group 1, CC type), concrete and masonry that is clean, smooth, dry and structurally sound. All surfaces must be free from moisture, alkali, old adhesive, dust dirt, wax, oil, grease, loose paint or plaster, nonporous wall coverings or paints and other extraneous coatings or materials that could prevent a successful bond. Any rough or uneven surfaces may telegraph through the wall base. Follow the manufacturer's recommendations for any patching materials.

Adhesive for Porous Substrates

1100 Wall Base Adhesive is a premium solvent free Acrylic adhesive with aggressive wet suction grip for all Roppe Wall Base products. Coverages are described on the 1100 Wall Base Adhesive quick spec.

Adhesive for Non-Porous Substrates

Use a premium contact adhesive for installation over all non-porous substrates such as metal, FRP panels, etc.

6. MAINTENANCE

Do not clean, rub or apply lateral or vertical pressure to the Vinyl Wall Base for at least 72 hours after the installation is complete to allow the adhesive to properly cure. AlphaBase can be routinely cleaned by wiping with a soft cloth slightly dampened with warm water or by using a properly diluted neutral pH cleaner. Some disinfectants, cleaning agents, floor maintenance products and pesticides may stain or damage the surface of the Vinyl Wall Base. If applying finish to flooring, take necessary precautions to keep finish from the Vinyl Wall Base. If applying finish to the Vinyl Wall Base, test inconspicuous area first for compatibility.

7. AVAILABILITY AND COST

Products are available through Roppe distributors. Contact Roppe Customer Service (800) 537-9527 or www.roppe.com

8. TECHNICAL ASSISTANCE

Technical service information and assistance may be obtained by calling Roppe Customer Service at 1-800-537-9527, or by visiting www.roppe.com

9. SAMPLES

Obtain samples by calling Roppe Customer Service at 1-800-537-9527, or by visiting www.roppe.com

10. LIMITED WARRANTY

Limited two (2) Year Manufacturer's Warranty

For complete substrate preparation, installation and/or maintenance instructions please visit www.roppe.com